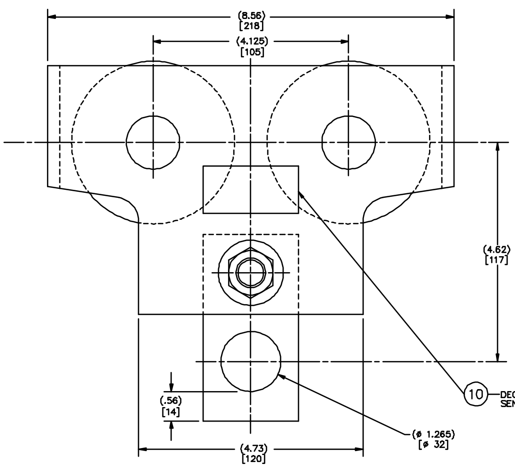
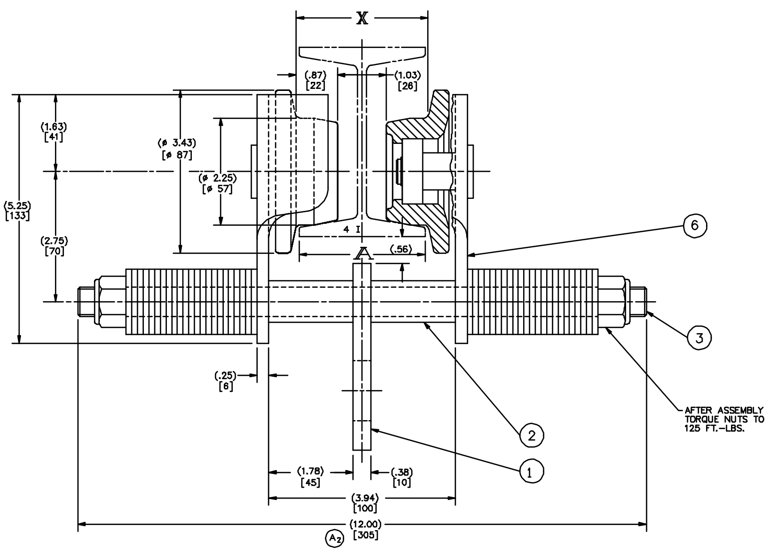
SYM	REVISIONS	DATE	DWG BY/APP
A	A_1 ITEM 3 WAS B-17-49698; A_2 DIM WAS 11.75; (ENG CHANGE).	8/8/98	CRG/RCW
B	B_1 REMOVED ITEM'S #4, 5, 7, 8, & 9; B_2 ITEM #2 WAS 17-044313, B_3 ITEM #6 WAS 17-047026, B_4 REVISED NOTE #1.(ENG. UPDATE).	04/02/01	VP/RCW





QTY REQD	ITEM	DWG SIZE	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	CODE IDENT	MATERIAL OR NOTE	SPECIFICATION
1	10	A	17-049706	NAMEPLATE DECAL			49700-DEC
	9						TRUARC OR EQ.
	8						
	7						
2	6	D	17-053434	SIDE PLATE & WHEEL ASSY			47026-A
	5						
	4						
1	3	B	17-049709	HANGER SHAFT			
1	2	B	17-053435	1/2 TON HARDWARE			1/2 T HDWE
1	1	B	17-044762	HANGER			

NOTES:

1. (B_4) ASSEMBLE TROLLEY WHEELS, BEARINGS AND RETAINER RINGS TO SIDE PLATE, AFTER ASSEMBLY PAINT ALL OVER WITH GLOSS BLACK, SP 190-670, FAST DRYING ENAMEL.
2. THE HANGER SHAFT, WASHERS, SPACER TUBES, LOCK NUTS AND HANGER TO BE SHIPPED LOOSE IN A CLOTH BAG.
3. CAPACITY 1100 POUNDS, (500 KG), (TROLLEY ULTIMATE STRENGTH MUST BE IN EXCESS OF FIVE TIMES RATED CAPACITY-5500 POUNDS).
4. TROLLEY WHEEL OUTER TREAD TO BE CROWNED TO OPERATE ON EITHER TAPERED, OR FLAT BEAM.
5. EACH TROLLEY TO BE PACKED WITH ONE-PAGE INSTRUCTION SHEET, (TL-680-1).
6. DIMENSIONS IN [ ] ARE MILLIMETERS.

I OR WF BEAM	A	X			NEXT ASS'Y	USED ON	QTY
8 WF X 31#	(8.000) [203]	8.183					
(10") [254]	(4.660) [118]	4.843					
(4") [102]	(2.660) [68]	2.835					

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES: FRACTION ± 1/16; DECIMALS .X ± .06, .XX ± .03, .XXX ± .010; ANGLES ± 1°

MATERIAL: SEE DETAIL

FINISH: NOTED

DRAWN BY: DJH
CHECKED BY: DJH
ENGR APPROVAL:
CHIEF ENGR APPROVAL: RCW
ORIG DATE DRAWN: 8-28-96

DUFF-NORTON

SAGINAW PRODUCTS CORPORATION

1/2 TON HOIST TROLLEY

FILE NAME. D-49700

CODE IDENT NO. 52793 | DWG SIZE D | 17-049700

SCALE FULL | EST WT 17.5# | SHEET

17-049700

D-449 MIN RAD. LAYOUT

D-17-044500