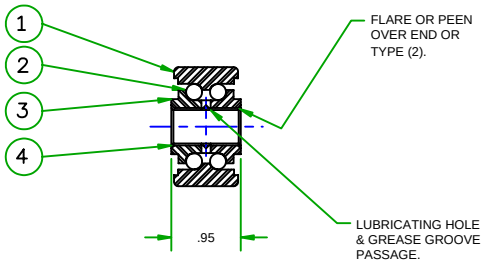
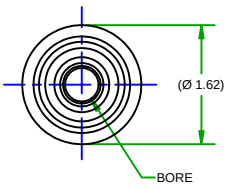
SYM	REVISIONS	DATE	DWG BY/APP
E	REDRAWN & PUT ON AUTOCAD; (ENG UPDATE)	7-22-98	DJH/RCW
F	NOTE 1 WAS "COAT BALLS WITH GREASE USE SUNAPLEX 992 EP."	7-22-08	JCP/DDR





NOTE:

(F) 1. LIGHTLY COAT BALLS WITH OIL.

QTY REQD	ITEM	DWG SIZE	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	CODE IDENT	MATERIAL OR NOTE	SPECIFICATION
1	4	B	SEE CHART	TUBE			
2	3	B	SEE CHART	CONE			
26	2	~	JJ 7/32 SB 1000	CARBON STEEL BALL		7/32 DIA, GRADE 1000	
1	1	B	13-042733	SHELL			

PART NO.	BORE	ITEM 3 (CONE)	ITEM 4 (TUBE)	USED ON	QTY
13-042735-1	Ø .502 .508 AFTER FLARE OPERATION	13-042734-2	13-042741		
13-042735	Ø .440 .446 AFTER FLARE OPERATION	13-042734	13-042740		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES
FRACTION ± 1/16 DECIMALS .X ± .06 .XX ± .03 .XXX ± .010 ANGLES ± 1°

MATERIAL

FINISH

DRAWN BY DJH
CHECKED BY DJH
ENGR APPROVAL
CHIEF ENGR APPROVAL RCW
ORG DATE DRAWN 3-28-96

SAGINAW PRODUCTS CORPORATION

(E) CAM ROLLER WITHOUT SEAL

FILE NAME: C-42735

CODE IDENT NO. 52793
DWG SIZE C
13-042735
SCALE FULL
SHEET

13-042735